



Equipment List

Press #	Year	Make	Model	Tonnage	Shot size	IR	Tie Bar Spacing	Platen size	Min Mold Height	Max Mold Height	Special Features
11	1993	Arburg	221 Allrounder	25 ton	1.5 oz.		8.7" x 8.7"	12" x 12"	5.7"		vertical or horizontal injection, core pull, toggle clamp
23	1985	Arburg	220-90-350D	28 ton	1.0 oz.		8.7" x 8.7"	12" x 12"	8.25"		vertical or horizontal injection, core pull, hydraulic clamp
24	1985	Arburg	220-90-350D	28 ton	1.0 oz.		8.7" x 8.7"	12" x 12"	8.25"		vertical or horizontal injection, core pull, hydraulic clamp
15	1998	Newbury	H3 60AMT	60 ton	2.7 oz.		13.5" x 12.5"	20" x 18.5"			air blast, core pull, toggle
13	1986	Newbury	V675BRS	75 ton shuttle	6 oz.		12.25" x 12.25"	26" shuttle travel	9.5"		adjustable nozzle height, core pull, run as single, shuttle 1 way, shuttle both ways
14	1979 (Rebuilt 2006)	Newbury	V976RS Allen Bradley Controller	75 ton C-Frame	8 oz.		C-Frame	10" x 10" 5 1/8" CL of injection	9.5"	max daylight 15.5"	run as single, shuttle 1 way, shuttle both ways
21	1990	Newbury	V9150ARS	150 ton shuttle	9 oz.		16" x 16"	13" x 79" table size		29"	adjustable nozzle height 6"-11", core pull, run as single, shuttle 1 way, shuttle both ways
16	1986	Kawaguchi	K80B	80 ton	4.08 oz.	14:1	14.7" x 12.2"	21.46" x 19.37"	7.1"	12.9"	air blast, core pull, toggle
19	1986	Kawaguchi	K80B	80 ton	4.08 oz.	14:1	14.7" x 12.2"	21.46" x 19.37"	7.1"	12.9"	air blast, core pull, toggle
5	1997	Kawaguchi	KM100B2	110 ton	6.03 oz.		16.4" x 16.4"	23.23" x 23.03"	7.09"	15.75"	air blast, core pull, toggle
6	1998	Kawaguchi	KM100B2	110 ton	4 oz.		16.4" x 16.4"	23.23" x 23.03"	7.09"	15.75"	air blast, core pull, toggle
4	1995	Kawaguchi	KM140B2	154 ton	10.55 oz.		18.11" x 18.11"	26.38" x 26.18"	7.87"	17.72"	air blast, core pull, toggle, Yushin Servo Robot
22	1997	Toshiba	150	150 ton	8.1 oz.	10:1	20.10" x 18.10"	28.70" x 26.80"	8.70"		Core pull, hydraulic clamp
17	1990	Kawaguchi	KM180B	198 ton	11.97 oz.	13:1	20.08" x 20.08"	29.53" x 29.33"	7.9"	19.7"	air blast, core pull, toggle
3	1999	Kawaguchi	KM180B2	198 ton	12 oz.	13:1	20.08" x 20.08"	29.53" x 29.33"	7.87"	19.67"	air blast, core pull, toggle, Yushin Servo robot
9	1994	Toshiba	ISF250VL	250 ton	23.95 oz.		22" x 22"	32.3" x 32.3"	9.4"	39.4"	air blast, core pull, Hydraulic clamp
18	1993	Kawaguchi	KM280B	310 ton	24.01 oz.	8.5:1	24.02" x 24.02"	35.83" x 35.63"	11.81"	23.62"	air blast, core pull, toggle
25	1996	Toshiba	ISGS390V10-27AT	390 ton	48 oz.	10:01	28.7" x 28.7"	40.1" x 40.1"	11.8"	49.2"	air blast, core pull, Hydraulic clamp, Yushin Servo Robot
20	1995	Toshiba	ISGS500S10-34B	500 ton	77oz.	10:1	34.2" x 31.8"	48.4" x 45.6"	13.8"	55.1"	air blast, core pull, hydraulic clamp
1	1995	Toshiba	ISGS610	610 ton	124.8 oz.	10:1	33.8" x 33.8"	51.25" x 48.5"	15.7"	62.9"	air blast, core pull, hydraulic clamp

Total IM machines 20

Other equipment:

Dukane Sonic Welder
 Branson 8400Z Sonic Welder
 Macbeth Color booth
 Maguire Color feeders
 DME Hot drop controllers (2-single zone, 1- 5zone, 1-8zone, 1-48 zone)
 BaITec Orbital Spin Former